
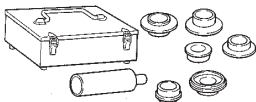

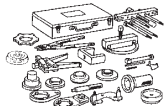
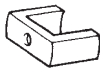
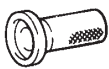

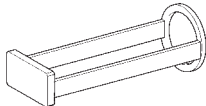
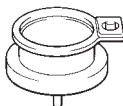
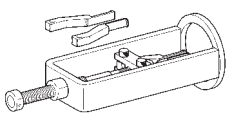
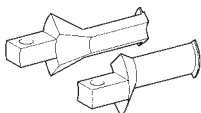
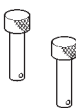


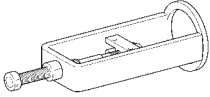

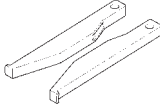
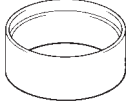
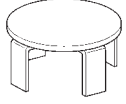
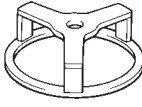
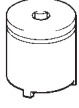

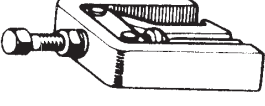


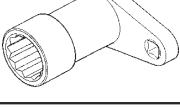
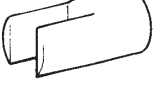
# AUTOMATIC TRANSMISSION / TRANS

## PREPARATION

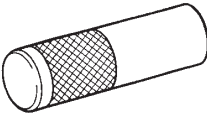
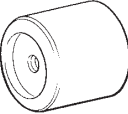
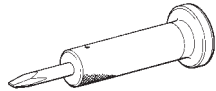
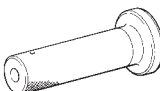

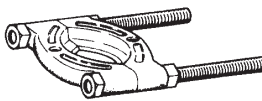
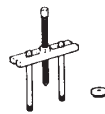

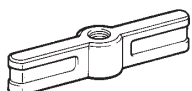
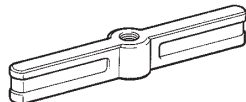
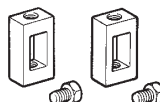
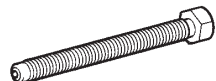
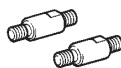
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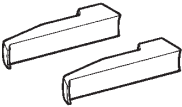
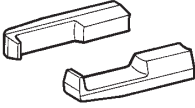

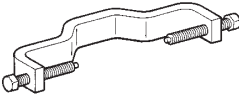
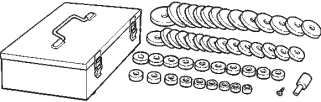








### SST

	09308-00010 Oil Seal Puller	OIL PUMP ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)
	09316-60011 Transmission & Transfer Bearing Replacer	UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)
	(09316-00011) Replacer Pipe	UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)
	09350-32014 TOYOTA Automatic Transmission Tool Set	OIL PUMP ASSY(U241E) FORWARD CLUTCH ASSY(U241E) UNDERDRIVE CLUTCH ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)
	(09351-32070) No.2 Piston Spring Compressor	FORWARD CLUTCH ASSY(U241E) UNDERDRIVE CLUTCH ASSY(U241E)
	(09351-32140) Oil Seal Replacer	OIL PUMP ASSY(U241E)
	(09351-32150) Oil Seal Replacer	FRONNT DIFFERENTIAL ASSY(U241E)
	09387-00020 Direct Clutch Wrench	AUTOMATIC TRANSAXLE ASSY(U241E) DIRECT CLUTCH ASSY(U241E)
	09387-00030 Counter Drive Gear Holding Tool	AUTOMATIC TRANSAXLE ASSY(U241E)
	09387-00040 Bearing Puller Assembly	AUTOMATIC TRANSAXLE ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)
	(09387-01010) Claw No.1	AUTOMATIC TRANSAXLE ASSY(U241E)
	(09387-01030) Pin	AUTOMATIC TRANSAXLE ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)

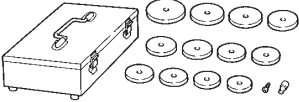
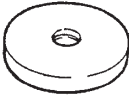
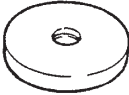

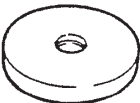
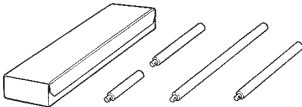


	(09387-01040) Bearing Puller Body	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	(09387-02010) Oil Seal Replacer	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09387-02020) One-way Clutch Test Tool Set	FRONNT ASSY(U241E)	DIFFERENTIAL
	09387-00050 Under Drive Gear Puller	UNDERDRIVE ASSY(U241E)	PLANETARY GEAR
	09387-00060 Second Brake Wrench	SECOND ASSY(U241E)	BRAKE PISTON
	09387-00070 First & Reverse Brake Wrench	AUTOMATIC ASSY(U241E)	TRANSAXLE
	09387-00080 Counter Drive Gear Nut Wrench	AUTOMATIC ASSY(U241E)	TRANSAXLE
	09506-35010 Differential Drive Pinion Rear Bearing Replacer	UNDERDRIVE ASSY(U241E)	PLANETARY GEAR
	09514-35011 Rear Wheel Bearing Puller	AUTOMATIC ASSY(U241E)	TRANSAXLE
	09550-60010 Differential Side Bearing Replacer	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00320) Replacer 32	AUTOMATIC ASSY(U241E) UNDERDRIVE ASSY(U241E)	TRANSAXLE PLANETARY GEAR
	09564-16020 Drive Pinion Lock Nut Wrench	UNDERDRIVE ASSY(U241E)	PLANETARY GEAR
	09564-32011 Differential Preload Adaptor	FRONNT ASSY(U241E)	DIFFERENTIAL

## PREPARATION – AUTOMATIC TRANSMISSION / TRANS

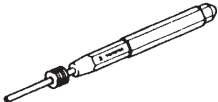
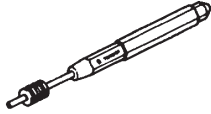
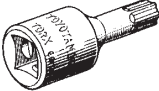

	09608-06041	Front Hub Inner Bearing Cone Replacer	FRONNT ASSY(U241E)	DIFFERENTIAL
	09649-17010	Steering Knuckle Tool	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	09930-00010	Drive Shaft Nut Chisel	UNDERDRIVE PLANETARY GEAR ASSY(U241E)	
	(09931-00010)	Handle	UNDERDRIVE PLANETARY GEAR ASSY(U241E)	
	(09931-00020)	Nut Chisel	UNDERDRIVE PLANETARY GEAR ASSY(U241E)	
	09950-00020	Bearing Remover	UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT ASSY(U241E)	DIFFERENTIAL
	09950-00030	Bearing Remover Attachment	UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT ASSY(U241E)	DIFFERENTIAL
	09950-40011	Puller B Set	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	(09951-04010)	Hanger 150	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-04020)	Hanger 200	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09952-04010)	Slide Arm	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	(09953-04020)	Center Bolt 150	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	(09954-04010)	Arm 25	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL

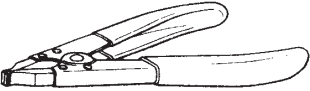
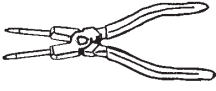
	(09955-04011) Claw No.1	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09955-04061) Claw No.6	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09957-04010) Attachment	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09958-04011) Holder	AUTOMATIC ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	09950-60010 Replacer Set	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT ASSY(U241E)	TRANSAXLE DIFFERENTIAL
	(09951-00230) Replacer 23	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00250) Replacer 25	UNDERDRIVE PLANETARY GEAR ASSY(U241E)	
	(09951-00320) Replacer 32	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E)	TRANSAXLE
	(09951-00340) Replacer 34	UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT ASSY(U241E)	DIFFERENTIAL
	(09951-00350) Replacer 35	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00400) Replacer 40	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00450) Replacer 45	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00600) Replacer 60	AUTOMATIC ASSY(U241E)	TRANSAXLE

## PREPARATION – AUTOMATIC TRANSMISSION / TRANS

	09950-60020 Replacer Set No.2	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)	TRANSAXLE
	(09951-00680) Replacer 68	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09951-00710) Replacer 71	FRONNT ASSY(U241E)	DIFFERENTIAL
	(09951-00810) Replacer 81	AUTOMATIC ASSY(U241E)	TRANSAXLE
	(09951-00890) Replacer 89	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E)	TRANSAXLE
	09950-70010 Handle Set	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)	TRANSAXLE
	(09951-07100) Handle 100	AUTOMATIC ASSY(U241E) UNDERDRIVE PLANETARY GEAR ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)	TRANSAXLE
	(09951-07150) Handle 150	AUTOMATIC ASSY(U241E) FRONNT DIFFERENTIAL ASSY(U241E)	TRANSAXLE

## Recommended Tools

	09031-00030 Pin Punch .	AUTOMATIC ASSY(U241E)	TRANSAXLE
	09031-00040 Pin Punch .	FRONNT ASSY(U241E)	DIFFERENTIAL
	09042-00010 Torx Socket T30	AUTOMATIC ASSY(U241E) OIL PUMP ASSY(U241E)	TRANSAXLE
	09904-00010 Expander Set	AUTOMATIC ASSY(U241E)	TRANSAXLE

	09905-00012 Snap Ring No.1 Expander .	AUTOMATIC TRANSAXLE ASSY(U241E) FORWARD CLUTCH ASSY(U241E) DIRECT CLUTCH ASSY(U241E) UNDERDRIVE CLUTCH ASSY(U241E)
	09905-00013 Snap Ring Pliers .	UNDERDRIVE PLANETARY GEAR ASSY(U241E)

**Equipment**

Dial indicator with magnetic base	
Feeler gauge	
Vernier calipers	
Torque wrench	
Plastic hammer	
Straightedge	

**Lubricant**

Item	Capacity	Classification
Automatic transaxle fluid Dry fill Drain and refill	8.6 liters (9.1 US qts, 7.6 Imp.qts) 3.3 liters (3.5 US qts, 2.9 Imp.qts)	ATF Type T-IV

**SSM (Special Service Materials)**

08826-00090	"Seal Packing 1281," THREE BOND 1281 or equivalent (FIPG)	
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	